ACETONE

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME
ACETONE

OTHER NAMES
C3-H6-O, CH3COCH3, propanone, "pyroacetic acid", "pyroacetic ether", 2-propanone, beta-ketopropane, "methyl ketone", propan-2-one,"dimethyl ketone", "dimethyl formaldehyde"

PROPER SHIPPING NAME
ACETONE

PRODUCT USE
Solvent for fats, oils, waxes, resins, rubber, plastics, lacquers. Used in manufacture of methyl isobutyl ketone, mesityl oxide, acetic acid, diacetone alcohol, isoprene. Used in solvent extraction processes.
Solvent in the manufacture of explosives and rayon. Component of adhesives, glues, cleaning solvents, lacquer thinners, nail polish, paint removers. Storing acetylene gas (takes up about 24 times its volume of the gas).
Purifying paraffin and biomedical hardening and dehydrating tissues. Minor food additive, permitted in USA.

SUPPLIER
Company: S D FINE - CHEM LIMITED
Address:
315- 317, T.V.IND.ESTATE,
248 WORLI ROAD,
MUMBAI- 400 030, INDIA
technical@sdfine.com
Telephone: 91- 22 24959898
Telephone: 91- 22 24959899
Fax: 91- 22 24937232

Section 2 - HAZARDS IDENTIFICATION

HAZARD RATINGS

GHS Classification
Acute Aquatic Hazard Category 3

continued...

Acute Toxicity (Oral) Category 5
Aspiration Hazard Category 1
Eye Irritation Category 2A
Flammable Liquid Category 2
Respiratory Effects Category 3
Respiratory Irritation Category 3
Skin Corrosion/Irritation Category 3

EMERGENCY OVERVIEW

HAZARD
DANGER
Determined by using GHS criteria:
H335 H336 H225 H303 H304 H316 H319 H402
May cause respiratory irritation
May cause drowsiness or dizziness
Highly flammable liquid and vapour
May be harmful if swallowed
May be fatal if swallowed and enters airways
Causes mild skin irritation
Causes serious eye irritation
Harmful to aquatic life

PRECAUTIONARY STATEMENTS

Prevention
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting equipment
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing dust/fume/gas/mist/vapours/spray.
Wash thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Avoid release to the environment.
Wear protective gloves/protective clothing/eye protection/face protection.

Response
IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Call a POISON CENTER or doctor/physician if you feel unwell.
Do NOT induce vomiting.
If skin irritation occurs: Get medical advice/ attention.
If eye irritation persists: Get medical advice/attention.

continued...

Storage

Store in a well-ventilated place. Keep container tightly closed.
Store in a well-ventilated place. Keep cool.
Store locked up.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
acetone	67-64-1	95-99.5

Section 4 - FIRST AID MEASURES

SWALLOWED

- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Seek medical advice.
- If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

EYE

■ If this product comes in contact with the eyes:
- Wash out immediately with fresh running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- Seek medical attention without delay; if pain persists or recurs seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

■ If skin contact occurs:
- Immediately remove all contaminated clothing, including footwear.
- Flush skin and hair with running water (and soap if available).
- Seek medical attention in event of irritation.

INHALED

- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
- Transport to hospital, or doctor.

NOTES TO PHYSICIAN

■ Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.
For acute or short term repeated exposures to acetone:
- Symptoms of acetone exposure approximate ethanol intoxication.

continued...

- About 20% is expired by the lungs and the rest is metabolised. Alveolar air half-life is about 4 hours following two hour inhalation at levels near the Exposure Standard; in overdose, saturable metabolism and limited clearance, prolong the elimination half-life to 25-30 hours.
- There are no known antidotes and treatment should involve the usual methods of decontamination followed by supportive care. [Ellenhorn and Barceloux: Medical Toxicology]

Management:
Measurement of serum and urine acetone concentrations may be useful to monitor the severity of ingestion or inhalation.

Inhalation Management:
- Maintain a clear airway, give humidified oxygen and ventilate if necessary.
- If respiratory irritation occurs, assess respiratory function and, if necessary, perform chest X-rays to check for chemical pneumonitis.
- Consider the use of steroids to reduce the inflammatory response.
- Treat pulmonary oedema with PEEP or CPAP ventilation.

Dermal Management:
- Remove any remaining contaminated clothing, place in double sealed, clear bags, label and store in secure area away from patients and staff.
- Irrigate with copious amounts of water.
- An emollient may be required.

Eye Management:
- Irrigate thoroughly with running water or saline for 15 minutes.
- Stain with fluorescein and refer to an ophthalmologist if there is any uptake of the stain.

Oral Management:
- No GASTRIC LAVAGE OR EMETIC
- Encourage oral fluids.

Systemic Management:
- Monitor blood glucose and arterial pH.
- Ventilate if respiratory depression occurs.
- If patient unconscious, monitor renal function.
- Symptomatic and supportive care.

The Chemical Incident Management Handbook:
Guy's and St. Thomas' Hospital Trust, 2000

BIOLOGICAL EXPOSURE INDEX
These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Sampling Time	Index	Comments
Acetone in urine	End of shift	50 mg/L	NS

NS: Non-specific determinant; also observed after exposure to other material.

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA
- Alcohol stable foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog - Large fires only.

FIRE FIGHTING
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.

continued...

- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- Fight fire from a safe distance, with adequate cover.
- If safe, switch off electrical equipment until vapour fire hazard removed.
- Use water delivered as a fine spray to control the fire and cool adjacent area.
- Avoid spraying water onto liquid pools.
- Do not approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.

FIRE/EXPLOSION HAZARD

- Liquid and vapour are highly flammable.
- Severe fire hazard when exposed to heat, flame and/or oxidisers.
- Vapour may travel a considerable distance to source of ignition.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- On combustion, may emit toxic fumes of carbon monoxide (CO).

Combustion products include: carbon dioxide (CO_2), other pyrolysis products typical of burning organic material.

Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.

FIRE INCOMPATIBILITY

- Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result.

PERSONAL PROTECTION

Glasses:	Gloves:	Respirator:
Chemical goggles.	1.BUTYL/NEOPRENE 2.PE/EVAL/PE	Type AX Filter of sufficient capacity

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact by using protective equipment.
- Contain and absorb small quantities with vermiculite or other absorbent material.
- Wipe up.
- Collect residues in a flammable waste container.

MAJOR SPILLS

■ Chemical Class: ketones
For release onto land: recommended sorbents listed in order of priority.

SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS
LAND SPILL - SMALL				
cross- linked polymer - particulate	1	shovel	shovel	R, W, SS
cross- linked polymer - pillow	1	throw	pitchfork	R, DGC, RT

continued...

sorbent clay - particulate	2	shovel	shovel	R, I, P
wood fiber - pillow	3	throw	pitchfork	R, P, DGC, RT
treated wood fiber - pillow	3	throw	pitchfork	DGC, RT
foamed glass - pillow	4	throw	pitchfork	R, P, DGC, RT

LAND SPILL - MEDIUM

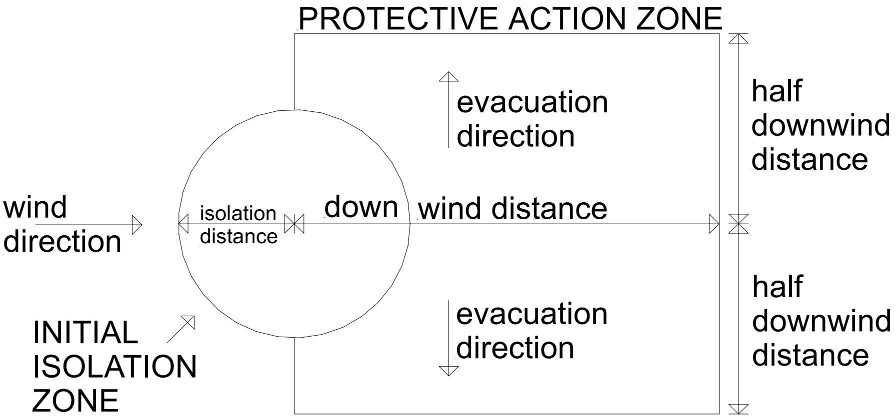
cross- linked polymer - particulate	1	blower	skiploader	R, W, SS
cross- linked polymer - pillow	2	throw	skiploader	R, DGC, RT
sorbent clay - particulate	3	blower	skiploader	R, I, P
polypropylene - particulate	3	blower	skiploader	R, SS, DGC
expanded mineral - particulate	4	blower	skiploader	R, I, W, P, DGC
polypropylene - mat	4	throw	skiploader	DGC, RT

Legend
DGC: Not effective where ground cover is dense
R; Not reusable
I: Not incinerable
P: Effectiveness reduced when rainy
RT:Not effective where terrain is rugged
SS: Not for use within environmentally sensitive sites
W: Effectiveness reduced when windy
Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;
R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988.

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
- Water spray or fog may be used to disperse /absorb vapour.
- Contain spill with sand, earth or vermiculite.
- Use only spark-free shovels and explosion proof equipment.
- Collect recoverable product into labelled containers for recycling.
- Absorb remaining product with sand, earth or vermiculite.
- Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.
- If contamination of drains or waterways occurs, advise emergency services.

PROTECTIVE ACTIONS FOR SPILL

continued...



From IERG (Canada/Australia)

Isolation Distance	25 metres
Downwind Protection Distance	300 metres
IERG Number	14

FOOTNOTES

1 PROTECTIVE ACTION ZONE is defined as the area in which people are at risk of harmful exposure. This zone assumes that random changes in wind direction confines the vapour plume to an area within 30 degrees on either side of the predominant wind direction, resulting in a crosswind protective action distance equal to the downwind protective action distance.

2 PROTECTIVE ACTIONS should be initiated to the extent possible, beginning with those closest to the spill and working away from the site in the downwind direction. Within the protective action zone a level of vapour concentration may exist resulting in nearly all unprotected persons becoming incapacitated and unable to take protective action and/or incurring serious or irreversible health effects.

3 INITIAL ISOLATION ZONE is determined as an area, including upwind of the incident, within which a high probability of localised wind reversal may expose nearly all persons without appropriate protection to life-threatening concentrations of the material.

4 SMALL SPILLS involve a leaking package of 200 litres (55 US gallons) or less, such as a drum (jerrican or box with inner containers). Larger packages leaking less than 200 litres and compressed gas leaking from a small cylinder are also considered "small spills".

LARGE SPILLS involve many small leaking packages or a leaking package of greater than 200 litres, such as a cargo tank, portable tank or a "one-tonne" compressed gas cylinder.

5 Guide 127 is taken from the US DOT emergency response guide book.

6 IERG information is derived from CANUTEC - Transport Canada.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- Containers, even those that have been emptied, may contain explosive vapours.
- Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- DO NOT allow clothing wet with material to stay in contact with skin.

Contains low boiling substance:
Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.

- Check for bulging containers.
- Vent periodically
- Always release caps or seals slowly to ensure slow dissipation of vapours.
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.

continued...

- DO NOT enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights, heat or ignition sources.
- When handling, DO NOT eat, drink or smoke.
- Vapour may ignite on pumping or pouring due to static electricity.
- DO NOT use plastic buckets.
- Earth and secure metal containers when dispensing or pouring product.
- Use spark-free tools when handling.
- Avoid contact with incompatible materials.
- Keep containers securely sealed.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.

SUITABLE CONTAINER

- Packing as supplied by manufacturer.
- Plastic containers may only be used if approved for flammable liquid.
- Check that containers are clearly labelled and free from leaks.
- For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.
- For materials with a viscosity of at least 2680 cSt. (23 deg. C)
- For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
- Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C)

(i) : Removable head packaging;
(ii) : Cans with friction closures and
(iii) : low pressure tubes and cartridges may be used.

- Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
- In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

STORAGE INCOMPATIBILITY

■ Acetone:

- may react violently with chloroform, activated charcoal, aliphatic amines, bromine, bromine trifluoride, chlorotriazine, chromic(IV) acid, chromic(VI) acid, chromium trioxide, chromyl chloride, hexachloromelamine, iodine heptafluoride, iodoform, liquid oxygen, nitrosyl chloride, nitrosyl perchlorate, nitryl perchlorate, perchloromelamine, peroxomonosulfuric acid, platinum, potassium tert-butoxide, strong acids, sulfur dichloride, trichloromelamine, xenon tetrafluoride
- reacts violently with bromoform and chloroform in the presence of alkalies or in contact with alkaline surfaces.
- may form unstable and explosive peroxides in contact with strong oxidisers, fluorine, hydrogen peroxide (90%), sodium perchlorate, 2-methyl-1,3-butadiene
- can increase the explosive sensitivity of nitromethane on contact flow or agitation may generate electrostatic charges due to low conductivity
- dissolves or attacks most rubber, resins, and plastics (polyethylenes, polyester, vinyl ester, PVC, Neoprene, Viton).

Ketones in this group:

- are reactive with many acids and bases liberating heat and flammable gases (e.g., H_2).
- react with reducing agents such as hydrides, alkali metals, and nitrides to produce flammable gas (H_2) and heat.
- are incompatible with isocyanates, aldehydes, cyanides, peroxides, and anhydrides.
- react violently with aldehydes, HNO_3 (nitric acid), HNO_3 + H_2O_2 (mixture of nitric acid and hydrogen peroxide), and $HClO_4$ (perchloric acid).
- may react with hydrogen peroxide to form unstable peroxides; many are heat- and shock-sensitive explosives.

continued...

A significant property of most ketones is that the hydrogen atoms on the carbons next to the carbonyl group are relatively acidic when compared to hydrogen atoms in typical hydrocarbons. Under strongly basic conditions these hydrogen atoms may be abstracted to form an enolate anion. This property allows ketones, especially methyl ketones, to participate in condensation reactions with other ketones and aldehydes. This type of condensation reaction is favoured by high substrate concentrations and high pH (greater than 1 wt% NaOH).
- Avoid reaction with oxidising agents.

STORAGE REQUIREMENTS
- Store in original containers in approved flame-proof area.
- No smoking, naked lights, heat or ignition sources.
- DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
- Keep containers securely sealed.
- Store away from incompatible materials in a cool, dry well ventilated area.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS

+: May be stored together
O: May be stored together with specific preventions
X: Must not be stored together

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

Source	Material	TWA ppm	TWA mg/m³	STEL ppm	STEL mg/m³
Australia Exposure Standards	acetone (Acetone)	500	1185	1000	2375

EMERGENCY EXPOSURE LIMITS

Material	Revised IDLH Value (mg/m3)	Revised IDLH Value (ppm)
acetone		2, 500 [LEL]

NOTES
Values marked LEL indicate that the IDLH was based on 10% of the lower explosive limit for safety considerations even though the relevant toxicological data indicated that irreversible health effects or impairment of escape existed only at higher concentrations.

MATERIAL DATA
ACETONE:
■ Odour Threshold Value: 3.6 ppm (detection), 699 ppm (recognition)
Saturation vapour concentration: 237000 ppm @ 20 C
NOTE: Detector tubes measuring in excess of 40 ppm, are available.
Exposure at or below the recommended TLV-TWA is thought to protect the worker against mild irritation associated with brief exposures and the bioaccumulation, chronic irritation of the respiratory tract and headaches associated with long-term acetone exposures. The NIOSH REL-TWA is substantially lower and has taken into account slight irritation experienced by volunteer subjects at 300 ppm. Mild irritation to acclimatised

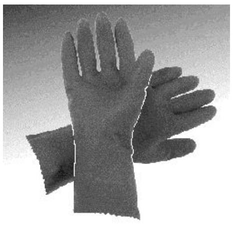
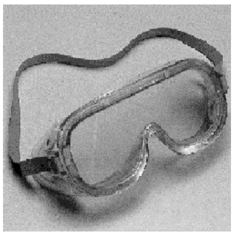
continued...

workers begins at about 750 ppm - unacclimatised subjects will experience irritation at about 350-500 ppm but acclimatisation can occur rapidly. Disagreement between the peak bodies is based largely on the view by ACGIH that widespread use of acetone, without evidence of significant adverse health effects at higher concentrations, allows acceptance of a higher limit.
Half-life of acetone in blood is 3 hours which means that no adjustment for shift-length has to be made with reference to the standard 8 hour/day, 40 hours per week because body clearance occurs within any shift with low potential for accumulation.
A STEL has been established to prevent excursions of acetone vapours that could cause depression of the central nervous system.
Odour Safety Factor(OSF)
OSF=38 (ACETONE).
Exposed individuals are reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.
Odour Safety Factor (OSF) is determined to fall into either Class A or B.
The Odour Safety Factor (OSF) is defined as:
OSF= Exposure Standard (TWA) ppm/ Odour Threshold Value (OTV) ppm
Classification into classes follows:

Class	OSF	Description
A	550	Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV- TWA for example) is being reached, even when distracted by working activities
B	26- 550	As " A" for 50- 90% of persons being distracted
C	1- 26	As " A" for less than 50% of persons being distracted
D	0.18- 1	10- 50% of persons aware of being tested perceive by smell that the Exposure Standard is being reached
E	<0.18	As " D" for less than 10% of persons aware of being tested

.

PERSONAL PROTECTION

EYE

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].

continued...

HANDS/FEET

- Wear chemical protective gloves, eg. PVC.
- Wear safety footwear or safety gumboots, eg. Rubber.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: such as:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended.
- Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

OTHER

- Overalls.
- PVC Apron.
- PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Ensure there is ready access to a safety shower.
- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets), non sparking safety footwear.

GLOVE SELECTION INDEX

■ Glove selection is based on a modified presentation of the:
" Forsberg Clothing Performance Index" .
The effect(s) of the following substance(s) are taken into account in the computer- generated selection: acetone

■ Protective Material:

BUTYL/NEOPRENE	A
PE/EVAL/PE	A
PVDC/PE/PVDC	A
BUTYL	A
SARANEX- 23 2- PLY	B
TEFLON	B
SARANEX- 23	C
CPE	C
HYPALON	C
NITRILE+PVC	C
PVA	C
VITON/NEOPRENE	C
NEOPRENE	C
PVC	C
NATURAL+NEOPRENE	C
NATURAL RUBBER	C
NITRILE	C

■

A: Best Selection
B: Satisfactory; may degrade after 4 hours continuous immersion

continued...

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

RESPIRATOR

■ Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Breathing Zone Level ppm (volume)	Maximum Protection Factor	Half- face Respirator	Full- Face Respirator
1000	10	AX- AUS	-
1000	50	-	AX- AUS
5000	50	Airline *	-
5000	100	-	AX- 2
10000	100	-	AX- 3
	100+		Airline**

* - Continuous Flow ** - Continuous-flow or positive pressure demand.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required. For further information consult your Occupational Health and Safety Advisor.

ENGINEERING CONTROLS

■ For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25- 0.5 m/s (50- 100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5- 1 m/s (100- 200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1- 2.5 m/s (200- 500 f/min.)

Within each range the appropriate value depends on:

continued...

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood- local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

Clear, colourless, highly volatile, highly flammable liquid with characteristic sweet odour; mixes w
water. Mixes in alcohol, ether, most hydrocarbons and oils.

PHYSICAL PROPERTIES

Liquid.
Mixes with water.

State	Liquid	Molecular Weight	58.08
Melting Range (°C)	- 95.4	Viscosity	Not Available
Boiling Range (°C)	56	Solubility in water (g/L)	Miscible
Flash Point (°C)	- 17	pH (1% solution)	Not applicable
Decomposition Temp (°C)	Not Available	pH (as supplied)	Not applicable
Autoignition Temp (°C)	465	Vapour Pressure (kPa)	24 @ 20 C
Upper Explosive Limit (%)	12.8	Specific Gravity (water=1)	0.79 @ 20 C
Lower Explosive Limit (%)	2.6	Relative Vapour Density (air=1)	2.0
Volatile Component (%vol)	100	Evaporation Rate	11 BuAc=1 VFast
Gas group	IIA		

Material	Value
ACETONE:	
log Kow	- 0.24

Section 10 - CHEMICAL STABILITY AND REACTIVITY INFORMATION

CONDITIONS CONTRIBUTING TO INSTABILITY

- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerisation will not occur.

For incompatible materials - refer to Section 7 - Handling and Storage.

continued...

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

■ Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733).
■ Accidental ingestion of the material may be damaging to the health of the individual.

EYE

■ The liquid may produce eye discomfort and is capable of causing temporary impairment of vision and/or transient eye inflammation, ulceration.
■ There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain. There may be damage to the cornea. Unless treatment is prompt and adequate there may be permanent loss of vision. Conjunctivitis can occur following repeated exposure.

SKIN

■ Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.
■ Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.
■ There is some evidence to suggest that the material may cause mild but significant inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.
■ Open cuts, abraded or irritated skin should not be exposed to this material.
■ Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

INHALED

■ Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.
■ Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.
■ There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.
■ Ketone vapours irritate the nose, throat and mucous membrane. High concentrations depress the central nervous system, causing headache, vertigo, poor concentration, sleep and failure of the heart and breathing. Some ketones can cause multiple nerve disorders, inducing "pins and needles" and weakness in the limbs.
■ Inhalation of acetone causes central nervous system depression, light-headedness, incoherent speech, inco-ordination, stupor, low blood pressure, fast pulse, metabolic acidosis, high blood sugar and ketosis. Rarely, convulsions and tubular necrosis may be evident. Other symptoms of exposure may include restlessness, headache, vomiting, low blood pressure and rapid and irregular pulse, eye and throat irritation, weakness of the legs and dizziness. Inhalation of high concentrations may produce dryness of the mouth and throat, nausea, inco-ordinated movement, loss of co-ordinated speech, drowsiness, and in severe cases, coma. Inhalation of acetone vapours over long periods causes irritation of the airways, coughing and headache. Rats exposed to a concentration of 5.22% for 1 hour showed clear signs of sleepiness; deaths occurred at 12.66%.

CHRONIC HEALTH EFFECTS

■ Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following.
Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.
Workers exposed to acetone for long periods showed inflammation of the airways, stomach and small bowel, attacks of giddiness and loss of strength. Exposure to acetone may enhance the liver toxicity of chlorinated solvents.

continued...

TOXICITY AND IRRITATION

- unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY
Oral (man) TDLo: 2857 mg/kg
Oral (rat) LD50: 5800 mg/kg
Inhalation (human) TCLo: 500 ppm
Inhalation (man) TCLo: 12000 ppm/4 hr
Inhalation (man) TCLo: 10 mg/m^3/6 hr
Inhalation (rat) LC50: 50100 mg/m^3/8 hr
Dermal (rabbit) LD50: 20000 mg/kg

IRRITATION
Eye (human): 500 ppm - Irritant
Eye (rabbit): 3.95 mg - SEVERE
Eye (rabbit): 20mg/24hr - Moderate
Skin (rabbit):395mg (open) - Mild
Skin (rabbit): 500 mg/24hr - Mild

- The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

for acetone:
The acute toxicity of acetone is low. Acetone is not a skin irritant or sensitiser but is a defatting agent to the skin. Acetone is an eye irritant. The subchronic toxicity of acetone has been examined in mice and rats that were administered acetone in the drinking water and again in rats treated by oral gavage. Acetone-induced increases in relative kidney weight changes were observed in male and female rats used in the oral 13-week study. Acetone treatment caused increases in the relative liver weight in male and female rats that were not associated with histopathologic effects and the effects may have been associated with microsomal enzyme induction. Haematologic effects consistent with macrocytic anaemia were also noted in male rats along with hyperpigmentation in the spleen. The most notable findings in the mice were increased liver and decreased spleen weights. Overall, the no-observed-effect-levels in the drinking water study were 1% for male rats (900 mg/kg/d) and male mice (2258 mg/kg/d), 2% for female mice (5945 mg/kg/d), and 5% for female rats (3100 mg/kg/d). For developmental effects, a statistically significant reduction in foetal weight, and a slight, but statistically significant increase in the percent incidence of later resorptions were seen in mice at 15, 665 mg/m3 and in rats at 26,100 mg/m3. The no-observable-effect level for developmental toxicity was determined to be 5220 mg/m3 for both rats and mice.
Teratogenic effects were not observed in rats and mice tested at 26,110 and 15,665 mg/m3, respectively.
Lifetime dermal carcinogenicity studies in mice treated with up to 0.2 mL of acetone did not reveal any increase in organ tumor incidence relative to untreated control animals.
The scientific literature contains many different studies that have measured either the neurobehavioural performance or neurophysiological response of humans exposed to acetone. Effect levels ranging from about 600 to greater than 2375 mg/m3 have been reported. Neurobehavioral studies with acetone-exposed employees have recently shown that 8-hr exposures in excess of 2375 mg/m3 were not associated with any dose-related changes in response time, vigilance, or digit span scores. Clinical case studies, controlled human volunteer studies, animal research, and occupational field evaluations all indicate that the NOAEL for this effect is 2375 mg/m3 or greater.

Section 12 - ECOLOGICAL INFORMATION

acetone 96 hr LC50 (100) mg/L Fathead minnow Fish Source: Experimental

Refer to data for ingredients, which follows:

ACETONE:

■ Fish LC50 (96hr.) (mg/l):	8300- 40000
■ Daphnia magna EC50 (48hr.) (mg/l):	10
■ log Kow (Prager 1995):	- 0.24
■ log Kow (Sangster 1997):	- 0.24
■ log Pow (Verschueren 1983):	- 0.24
■ BOD5:	122%
■ ThOD:	72
■ Half- life Soil - High (hours):	168
■ Half- life Soil - Low (hours):	24

continued...

■ Half- life Air - High (hours):	2790
■ Half- life Air - Low (hours):	279
■ Half- life Surface water - High (hours):	168
■ Half- life Surface water - Low (hours):	24
■ Half- life Ground water - High (hours):	336
■ Half- life Ground water - Low (hours):	48
■ Aqueous biodegradation - Aerobic - High (hours):	168
■ Aqueous biodegradation - Aerobic - Low (hours):	24
■ Aqueous biodegradation - Anaerobic - High (hours):	672
■ Aqueous biodegradation - Anaerobic - Low (hours):	96
■ Aqueous biodegradation - Removal secondary treatment - High (hours):	75%
■ Aqueous biodegradation - Removal secondary treatment - Low (hours):	54%
■ Aqueous photolysis half- life - High (hours):	270
■ Photooxidation half- life water - High (hours):	3.97E+06
■ Photooxidation half- life water - Low (hours):	9.92E+04
■ Photooxidation half- life air - High (hours):	2790
■ Photooxidation half- life air - Low (hours):	279

■ For ketones:
Ketones, unless they are alpha, beta--unsaturated ketones, can be considered as narcosis or baseline toxicity compounds
Hydrolysis may also involve the addition of water to ketones to yield ketals under mild acid conditions. However, this addition of water is thermodynamically favorable only for low molecular weight ketones. This addition is an equilibrium reaction that is reversible upon a change of water concentration and the reaction ultimately leads to no permanent change in the structure of the ketone substrateThe higher molecular weight ketones do no form stable ketals. Therefore, the ketones are stable to water under ambient environmental conditions
Another possible reaction of ketones in water involves the enolic hydrogen on the carbons bonded to the carbonyl function. Under conditions of high pH (pH greater than 10), the enolic proton is abstracted by base (OH-) forming a carbanion intermediate that may react with other organic substrates (e.g., ketones, esters, aldehydes) containing a center for nucleophilic attack. The reactions, commonly recognized as condensation reactions, produce higher molecular weight products. Under ambient conditions of temperature, pH, and low concentration, these condensation reactions are unfavorable.
Based on its reactions in air, it seems likely that ketones undergo photolysis in water. It is probable that ketones will be biodegraded to an appreciable degree by micro-organisms in soil and water. They are unlikely to bioconcentrate or biomagnify.
■ for acetone:
log Kow: -0.24
Half-life (hr) air: 312-1896
Half-life (hr) H2O surface water: 20
Henry's atm m3 /mol: 3.67E-05
BOD 5: 0.31-1.76,46-55%
COD: 1.12-2.07
ThOD: 2.2
BCF: 0.69
Environmental fate:
Acetone preferentially locates in the air compartment when released to the environment. A substantial amount of acetone can also be found in water, which is consistent with the high water to air partition coefficient and its small, but detectable, presence in rain water, sea water, and lake water samples. Very little acetone is expected to reside in soil, biota, or suspended solids. This is entirely consistent with the physical and chemical properties of acetone and with measurements showing a low propensity for soil absorption and a high preference for moving through the soil and into the ground water
In air, acetone is lost by photolysis and reaction with photochemically produced hydroxyl radicals; the estimated half-life of these combined processes is about 22 days. The relatively long half-life allows acetone to be transported long distances from its emission source.
Acetone is highly soluble and slightly persistent in water, with a half-life of about 20 hours; it is minimally toxic to aquatic life.
Acetone released to soil volatilises although some may leach into the ground where it rapidly biodegrades.
Acetone does not concentrate in the food chain.

continued...

Acetone meets the OECD definition of readily biodegradable which requires that the biological oxygen demand (BOD) is at least 70% of the theoretical oxygen demand (THOD) within the 28-day test period.
Drinking Water Standard: none available.
Soil Guidelines: none available.
Air Quality Standards: none available.
Ecotoxicity:
Testing shows that acetone exhibits a low order of toxicity
Fish LC50: brook trout 6070 mg/l; fathead minnow 15000 mg/l
Bird LC0 (5 day): Japanese quail, ring-neck pheasant 40,000 mg/l
Daphnia magna LC50 (48 h): 15800 mg/l; NOEC 8500 mg/l
Aquatic invertebrate 2100 - 16700 mg/l
Aquatic plant NOEC: 5400-7500 mg/l
Daphnia magna chronic NOEC 1660 mg/l
Acetone vapors were shown to be relatively toxic to two types insects and their eggs. The time to 50% lethality (LT50) was found to be 51.2 hr and 67.9 hr when the flour beetle (Tribolium confusum) and the flour moth (Ephestia kuehniella) were exposed to an airborne acetone concentration of 61.5 mg/m3. The LT50 values for the eggs were 30-50% lower than for the adult. The direct application of acetone liquid to the body of the insects or surface of the eggs did not, however, cause any mortality.
The ability of acetone to inhibit cell multiplication has been examined in a wide variety of microorganisms. The results have generally indicated mild to minimal toxicity with NOECs greater than 1700 mg/L for exposures lasting from 6 hr to 4 days. Longer exposure periods of 7 to 8 days with bacteria produced mixed results; but overall the data indicate a low degree of toxicity for acetone. The only exception to these findings were the results obtained with the flagellated protozoa (Entosiphon sulcatum) which yielded a 3-day NOEC of 28 mg/L.
■ DO NOT discharge into sewer or waterways.

Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
acetone	LOW	HIGH	LOW	HIGH

GESAMP/EHS COMPOSITE LIST - GESAMP Hazard Profiles

Name / Cas No / RTECS No	EHS	TRN	A1a	A1b	A1	A2	B1	B2	C1	C2	C3	D1	D2	D3	E1	E2	E3
- CAS:67-64- 1 / AL3150000	15	67	0	0	0	R	0	0	0	0	0	1	2		NT	DE	2

Legend:
EHS=EHS Number (EHS=GESAMP Working Group on the Evaluation of the Hazards of Harmful Substances Carried by Ships) NRT=Net Register Tonnage, A1a=Bioaccumulation log Pow, A1b=Bioaccumulation BCF, A1=Bioaccumulation, A2=Biodegradation, B1=Acuteaquatic toxicity LC/ECIC50 (mg/l), B2=Chronic aquatic toxicity NOEC (mg/l), C1=Acute mammalian oral toxicity LD50 (mg/kg), C2=Acutemammalian dermal toxicity LD50 (mg/kg), C3=Acute mammalian inhalation toxicity LC50 (mg/kg), D1=Skin irritation & corrosion, D2=Eye irritation& corrosion, D3=Long-term health effects, E1=Tainting, E2=Physical effects on wildlife & benthic habitats, E3=Interference with coastal amenities,
For column A2: R=Readily biodegradable, NR=Not readily biodegradable.
For column D3: C=Carcinogen, M=Mutagenic, R=Reprotoxic, S=Sensitising, A=Aspiration hazard, T=Target organ systemic toxicity, L=Lunginjury, N=Neurotoxic, I=Immunotoxic.
For column E1: NT=Not tainting (tested), T=Tainting test positive.
For column E2: Fp=Persistent floater, F=Floater, S=Sinking substances.
The numerical scales start from 0 (no hazard), while higher numbers reflect increasing hazard.
(GESAMP/EHS Composite List of Hazard Profiles - Hazard evaluation of substances transported by ships)

continued...

Section 13 - DISPOSAL CONSIDERATIONS

■ Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction,
- Reuse
- Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material).
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Section 14 - TRANSPORTATION INFORMATION

Labels Required: FLAMMABLE LIQUID

HAZCHEM:

☐ *2YE Use alcohol resistant foam

Land Transport UNDG:

Class or division:	3	Subsidiary risk:	None
UN No.:	1090	UN packing group:	II

Shipping Name:ACETONE

Air Transport IATA:

ICAO/IATA Class:	3	ICAO/IATA Subrisk:	None
UN/ID Number:	1090	Packing Group:	II
Special provisions:	None		

Shipping Name: ACETONE

Maritime Transport IMDG:

IMDG Class:	3	IMDG Subrisk:	None
UN Number:	1090	Packing Group:	II
EMS Number:	F- E, S- D	Special provisions:	None
Limited Quantities:	1 L		

Shipping Name: ACETONE (ACETONE SOLUTIONS)

continued...

GESAMP hazard profiles for this material can be found in section 12 of the MSDS.

Section 15 - REGULATORY INFORMATION

REGULATIONS

acetone (CAS: 67-64-1) is found on the following regulatory lists;

"Australia Exposure Standards","Australia Hazardous Substances","Australia High Volume Industrial Chemical List (HVICL)","Australia Illicit Drug Reagents/Essential Chemicals - Category III","Australia Inventory of Chemical Substances (AICS)","Australia National Pollutant Inventory","Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Appendix E (Part 2)","Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Appendix F (Part 3)","Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Schedule 5","GESAMP/EHS Composite List - GESAMP Hazard Profiles","IMO IBC Code Chapter 18: List of products to which the Code does not apply","IMO MARPOL 73/78 (Annex II) - List of Other Liquid Substances","OECD Representative List of High Production Volume (HPV) Chemicals","United Nations List of Precursors and Chemicals Frequently used in the Illicit Manufacture of Narcotic Drugs and Psychotropic Substances Under International Control - Table II"

Section 16 - OTHER INFORMATION

MSDS SECTION CHANGES

The following table displays the version number of and date on which each section was last changed.

Section Name	Version	Date	Section Name	Version	Date	Section Name	Version	Date
Fire Fighter (fire incompatibility)	2	16- Nov- 2007	Personal Protection (hands/feet)	2	16- Nov- 2007	Appearance	2	16- Nov- 2007
19	2	16- Nov- 2007						

■ Classification of the preparation and its individual components has drawn on official and authoritative using available literature references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

The above information is believed to be accurate and represent the best information currently available to us, but doesnot represent any warranty expressed or implied of the properties of the product. User should make their own investigation to determine the suitability of the information for their particular purpose.

Issue Date: 15-Jun-2017